

ExxonMobil™ HDPE HTA 001HD5

High Density Polyethylene (HMW) Resin

Product Description

HTA 001HD5 is a high molecular weight HDPE film grade. Films made from HTA 001HD5 exhibit excellent impact and toughness properties as well as high stiffness.

General

Availability ¹	▪ Africa & Middle East	▪ Asia Pacific	
Additive	▪ Antiblock: No	▪ Slip: No	▪ Thermal Stabilizer: Yes
Applications	▪ Blown Film	▪ Produce Bags	▪ Thin Gauged Consumer Bags
	▪ Grocery Sacks	▪ Produce Bags On A Roll	▪ Trash Can Liners
	▪ Liners	▪ Refuse Bags	
Revision Date	▪ 09/15/2016		

Resin Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.952 g/cm ³	0.952 g/cm ³	ASTM D1505
High Load Melt Index (190°C/21.6 kg)	9.0 g/10 min	9.0 g/10 min	ASTM D1238
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	0.32 g/10 min	0.32 g/10 min	ASTM D1238

Thermal

	Typical Value (English)	Typical Value (SI)	Test Based On
Vicat Softening Temperature	259 °F	126 °C	ASTM D1525

Film Properties

	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	5900 psi	41 MPa	ASTM D882
Tensile Strength at Yield TD	4400 psi	30 MPa	ASTM D882
Tensile Strength at Break MD	8600 psi	60 MPa	ASTM D882
Tensile Strength at Break TD	8100 psi	60 MPa	ASTM D882
Elongation at Break MD	220 %	220 %	ASTM D882
Elongation at Break TD	430 %	430 %	ASTM D882
Secant Modulus MD - 1% Secant	170000 psi	1200 MPa	ASTM D882
Secant Modulus TD - 1% Secant	170000 psi	1200 MPa	ASTM D882
Dart Drop Impact	190 g	190 g	ASTM D1709A
Elmendorf Tear Strength MD	8 g	8 g	ASTM D1922
Elmendorf Tear Strength TD	30 g	30 g	ASTM D1922

Legal Statement

This product is not intended for use in medical applications and should not be used in any such applications.

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

Processing Statement

The film properties have been measured on 15 µm (0.59 mil) thick films with a blow-up ratio of 4 : 1 and a frostline height of 9 x die diameter (die diameter/ gap: 120mm/1.5mm (4.7 in/0.06 in); 215°C (419°F) melt temperature; 70 kg/hr (154 lb/hr) output).

Notes

Typical properties: these are not to be construed as specifications.

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

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For additional technical, sales and order assistance: www.exxonmobilchemical.com/ContactUs

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